

## Polymer modified cementitious lining and repair mortar for sewage treatment facilities

- suitable for use in an environment subject to hydrogen sulphide corrosion
- resistant against aqueous sulphate solutions and liquid manure
- resistant to high mechanical wear

Compressive strength	class R4 $\geq$ 45 MPa	 0761
Chloride ion content	$\leq$ 0.05%	
Adhesive bond	$\geq$ 2.0 MPa	Vandex Isoliermittel-GmbH Industriestr. 19-23 DE-21493 Schwarzenbek 09 238/191 EN 1504-3:2005/ZA.1a PCC protection and repair mortar for non-structural repair (based on hydraulic cement)
Carbonation resistance	no performance determined	
Modulus of elasticity	$\geq$ 20 GPa	
Thermal compatibility Part 1:		
Freeze thaw with de-icing salt immersion	$\geq$ 2.0 MPa	
Capillary absorption	$\leq$ 0.5 kg/m <sup>2</sup> ·h <sup>0.5</sup>	
Reaction to fire	class E	
Dangerous substances	complies with 5.4	

### PRODUCT DESCRIPTION

VANDEX POLYCEM Z MORTAR is a two component, polymer modified, cementitious lining and repair mortar. It consists of VANDEX POLYCEM MORTAR (powder component) and VANDEX POLYCEM LIQUID (polymer component).

### AREAS OF APPLICATION

- substrates: concrete and masonry
- repair mortar for non-structural repair
- protective coating for horizontal and vertical application
- as reprofiling or levelling coat for VANDEX POLYCEM Z thick coating mortar
- e.g. liquid manure tanks, trafficable sewers, sewage tanks, manholes, etc.

### PROPERTIES

Owing to its composition of cement, specially graded quartz sand, active chemical ingredients and a polymer additive, a chemical and abrasion resistant waterproofing layer is achieved. VANDEX POLYCEM Z MORTAR has been proven to withstand water pressure of 1.5 bar (10 mm) upon full curing of the product.

VANDEX POLYCEM Z MORTAR has excellent adhesion properties allowing the material to be applied onto horizontal and vertical surfaces. It exhibits long term durability against freeze/thaw cycles and de-icing salts. The material is also resistant against aggressive sewage and aggressive liquids from agricultural sources.

### SURFACE PREPARATION

The substrate to be treated must be sound and even, open-pored, roughened and its surface free from voids, large cracks or ridges. Any adhesion reducing substances like bitumen, oil, grease, remains of paint or laitance must be removed by suitable means.

Water leaks must be stopped in accordance with the VANDEX PLUG specification.

Thoroughly moisten the substrate, it must be damp but not wet at the time of application. Any surface water on horizontal surfaces must be removed.

### MIXING

Before use, shake the container of the polymer component well.

Mix 25 kg of VANDEX POLYCEM MORTAR with max. 3.5 kg (adjust for most suitable application consistency) VANDEX POLYCEM LIQUID in a clean container for at least

3 minutes to a lump-free, homogeneous consistency. Use a mechanical mixer.

### APPLICATION

Do not apply at temperatures below +5 °C or to a frozen substrate.

VANDEX POLYCEM Z MORTAR is applied with trowel or suitable spray equipment.

Depending on the slurry consistency a maximum of 12 mm (approx. 24 kg/m<sup>2</sup>) can be applied in one working cycle.

It is recommended to apply the next coat whilst the previous coat is still damp on the surface. The previous coat must not be damaged during application of the following coat. Do not disturb the curing process by mechanical impact. The waiting time before applying the following coat depends on local climatic conditions such as humidity, temperature, etc. The previous coat must be textured by suitable means whilst still plastic so as to form a key.

#### Trowel application

First a scratch coat is applied for maximum adhesion to the substrate, working from the bottom up. Ensure that all cavities in the substrate are filled in order to exclude any trapped air.

#### Spray application

VANDEX POLYCEM Z MORTAR can be applied with a suitable fine mortar spraying device.

For maximum spray pattern it should be possible to adjust volume of product as well as air pressure and volume. The nozzle diameter is approx. 10 mm.

The first layer of Vandex is applied in a circular motion with the spray nozzle held at a 90° angle to the substrate. The material is then flattened and keyed.

### CONSUMPTION

Approx. 2 kg/m<sup>2</sup> VANDEX POLYCEM Z MORTAR is required to produce a layer thickness of 1 mm.

Recommended layer thickness 6–12 mm.

### CURING

Keep surfaces exposed to weathering damp for at least 2 days and provide suitable protection against extreme weather conditions (e.g. sun, wind, frost) for a further 3 days. The freshly treated surfaces should be protected from rain for a minimum period of 24 h.

Following application provide a relative humidity of > 85% in enclosed areas for 2 days. Then ensure there is good air circulation for a further 5 days.

Important: The VANDEX POLYCEM Z MORTAR coating must be fully cured before exposure to load.

**PACKAGING**

VANDEX POLYCEM MORTAR 25 kg PE-lined paper bag  
 VANDEX POLYCEM LIQUID 10 kg PE-container

**STORAGE**

VANDEX POLYCEM MORTAR: When stored in a dry place in unopened, undamaged original packaging, shelf life is 12 months.

VANDEX POLYCEM LIQUID: Store in a frost-free place. Shelf life in unopened, undamaged original packaging is 8 months.

**HEALTH AND SAFETY**

Please refer to the actual Safety Data Sheets VANDEX POLYCEM MORTAR and VANDEX POLYCEM LIQUID on [www.vandex.com](http://www.vandex.com).

TECHNICAL DATA			
		Dry component	Polymer component
Appearance		grey powder	milky white liquid
		Wet mix	Hardened
Colour		grey	grey VANDEX POLYCEM Z MORTAR is not a decorative coating.
Density of wet mix	[kg/l]	approx. 2.2	
Workability at 20 °C	[min]	approx. 45	
Setting time at 20 °C	[h]	approx. 3–4	
Bending tensile strength 28 d	[MPa]		>10
Further data			Refer to CE marking.
All data is averaged from several tests under laboratory conditions. In practice, climatic variations such as temperature, humidity, and porosity of substrate may affect these values.			

The information contained herein is based on our long-term experience and the best of our knowledge. We can, however, make no guarantee since for a successful outcome, all circumstances in an individual case must be taken into consideration. Indications of quantities required are only averages which in certain cases might be greater.



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